

TOYOTA GRINDER GUS-32-100 1987

End-face spindle speed: 3400rpm

Manufacturer:	TOYOTA
MODEL:	GUS-32-100
YOM:	1997
Specification	Details
Max Swing Over Table	320.04 mm
Max Distance Between Centers	1000.76 mm
Max Grinding Wheel Diameter	355.6 mm
Max Grinding Wheel Width	50.038 mm
Grinding Wheel Hole Diameter	127 mm
Wheelhead Max Stroke	218.44 mm
Wheelhead Handle Feed Amount (Turn)	1.778 mm
Wheelhead Handle Feed Amount (Graduation)	0.00254 mm
Wheelhead Swivel Range	30° Right and Left
Wheelhead Horsepower	5 HP
Wheelhead Speed (Grinding Wheel)	30 m/s
Workhead Swivel Range	90° CCW - 30° CW
Workhead Speed	16 - 500 RPM
Table Feed Rates (Infinitely Variable)	50.038 - 3987.8 mm/min
Table Swivel Angle (CCW-CW)	10° - 3°
Plunge	No
Gauging	No
Internal Grinding Attachment	Yes
Electrics	480/3/60
Machine Dimensions	4490 mm x 1800 mm
Machine Height	1524 mm
Machine Weight	4082 kg
Swing:	320
Swing inside chuck cover:	360
Distance between chuck front surface and spindle end surface:	1139 max.
Spindle taper:	M.T.No.3
Internal grinding spindle speed:	9000rpm(50Hz) 12000rpm(60Hz)
Spindle speed:	20-300rpm
Spindle head taper:	M.T.No.5
Table diameter:	1055
End-Face Spindle Speed:	3400RPM



TOYODA

TYPE 60-100 MFG.NO. LG 5791-3

MACH.NO. 100 DATE 1997-6

TOYODA MACHINE WORKS. LTD.
KARIYA JAPAN

TOYODA

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MFG.NO.

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CH. NO.

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