

TOYOTA GRINDER GUS-32x150 1992

INTERNAL GRINDER

SWING OVER TABLE	320
Distance Between Centers	1500
Grinding Diameter	0~ Φ 280
Load Capacity Between Centers	MAX 150
Grinding Wheel)	Φ 355×50×127 Flat Type 1 Wheel
Rotation Speed	1795 : 2195 (2420 : 2960) rpm
Peripheral Speed	30 (45) m/sec
Usage Range	Φ 355~ Φ 220 mm
Feed Mechanism	Manual Feed
Total Stroke	220 mm
Manual Feed Stroke	180 mm
Wheelhead Position Adjustment	75 mm
Hydraulic Rapid Feed Stroke	40 mm
Manual Positive Grinding Feed Stroke	0.7 mm
Handle Feed Amount	2.0 mm/ per Turn
Handle Feed Amount	0.005 mm/ per Graduation
Swivel Angle	30° Right and Left
Table Oscillation Amount	MIN. 5 mm
Traverse Speed	50~4000 mm/min
Handle Feed Amount	20 mm/Rotation (per Turn)
Swivel Angle	10° - 3°
Headstock	Switchable between Rotating and Fixed Axis

Center	MT. No. 4
Work Spindle Hole Diameter	Φ20 mm
Rotation Speed Conversion	Stepless
Rotation Speed	16~500 rpm
Swivel Angle	90°-30°
Load Capacity Between Centers	MAX. 40 kg (Including Workpiece and Fixtures)



TOYODA

TYPE GUS32X150 MFG.NO. L6554

MACH.NO. RE-0096 DATE 1992-10

TOYODA MACHINE WORKS, LTD.
KARIYA JAPAN





